



PREVENTATIVE MAINTENANCE SCHEDULE & CHECKLIST

WE RECOMMEND CHECKING THE PERFORMANCE OF THE FOLLOWING PARTS ON YOUR MILL:

Daily

- Visual Inspection of the mill
- Audio Inspection - listen for unusual sounds while operating.
- Magnet - Clean off

Weekly/Monthly As Needed

- Grease Bearings - 2 pumps for every 40 hours of operation or weekly, whichever is shorter. Grease bearings to purge every 3 months
- V-Belts - Check v-belt tension. Inspect belts for wear or cracking
- Zero & Parallel Rolls - Perform zero/parallel procedure or check with feeler gauge
- Bearing Temperature - Check bearings to ensure they are not overheating
- Amp Draw - Check motor amps for high draw
- Clean - Vacuum or brush the motor, guards, and mill

Annually/As Needed

- Sealing - reseal gaps and connections with silicone caulk
- Rolls - Check rolls for chips or worn teeth
- Recommended Parts on Hand - FeedLube Grease

ROLLER MILL RECOMMENDED SPARE PARTS

NEED TO ORDER A NEW PART OR ACCESSORY FOR YOUR ROLLER MILL? CONTACT US IF YOU'RE IN NEED OF ANY OF THE FOLLOWING PARTS:

9x6SP

- V-Belts - Qty: 2 5VX800, 2 5VX978
- Grease - Qty: 3 tubes
- 9in brew V-Blocks - Qty: 4
- Other considerations - bearings, grease lines, grease zerk

9x12SP

- V-Belts - Qty: 2 AA105
- Grease - Qty: 3 tubes
- 9in brew V-Blocks - Qty: 2
- Other considerations - bearings, grease lines, grease zerk

9x6DP

- V-Belts - Qty: 2 5VX800, 2 5VX978
- Grease - Qty: 3 tubes
- 9in brew V-Blocks - Qty: 4
- Other considerations - bearings, grease lines, grease zerk

9x12DP

- V-Belts - Qty: 5VX800, 2 5VX978
- Grease - Qty: 3 tubes
- 9in brew V-Blocks - Qty: 4
- Other considerations - bearings, grease lines, grease zerk

NEED TO ORDER A NEW PART?

Confidently Building & Servicing Quality Roller Mills and Lasting Partnerships. Give us a call today and talk with one of our experts or visit rmsroller-grinder.com/contact/service-request/

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