



# PREVENTATIVE MAINTENANCE SCHEDULE & CHECKLIST

**WE RECOMMEND CHECKING THE PERFORMANCE OF THE FOLLOWING PARTS  
ON YOUR MILL:**

## Daily

Visual Inspection of the mill  
Audio Inspection - listen for unusual sounds while operating.  
Magnet - Clean off

## Weekly/Monthly As Needed

Grease Bearings - 2 pumps for every 40 hours of operation or weekly, whichever is shorter. Grease bearings to purge every 3 months  
Grease Gears - 1 squirt of oil at mesh point for every 10 hours of operation or monthly  
Zero & Parallel Rolls - Perform zero/parallel procedure or check with feeler gauge  
Bearing Temperature - Check bearings to ensure they are not overheating  
Amp Draw - Check motor amps for high draw  
Clean - Vacuum or brush the motor, guards, and mill

## Annually/As Needed

Sealing - reseal gaps and connections with silicone caulk  
Rolls - Check rolls for chips or worn teeth  
Recommended Parts on Hand - FeedLube Grease, SAE 30 Lubricating Oil

# ROLLER MILL RECOMMENDED SPARE PARTS

**NEED TO ORDER A NEW PART OR ACCESSORY FOR YOUR ROLLER MILL?  
CONTACT US IF YOU'RE IN NEED OF ANY OF THE FOLLOWING PARTS:**

## 6x6SP & 6x6DP

Grease - Qty: 3 tubes  
SAE 30 Non-detergent oil - Qty: 1  
6x6 V-blocks - - Qty: 2  
Other considerations - gears, gearbox, grease lines, grease zerker

# NEED TO ORDER A NEW PART?

Confidently Building & Servicing Quality Roller Mills and Lasting Partnerships. Give us a call today and talk with one of our experts or visit [rmsroller-grinder.com/contact/service-request/](https://rmsroller-grinder.com/contact/service-request/)

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